Instructions & Tips for Use
NEW TO FABRIC DIE CUTTING?

- Take a little time to get acquainted with GO! As you develop great die-cutting skills, you’ll see optimal use of your fabric.

- Check the orientation of the lengthwise grain before each cut.

- Practice cutting with scrap fabric.

- Test cut one shape before cutting many shapes to ensure fabric orientation is correct.

WELCOME TO OUR FAMILY.

Because you purchased the AccuQuilt GO!® fabric cutter, we know you’re as passionate about quilting as we are. Welcome! It’s safe to say you’re excited about saving time, fabric, effort and space. That being said, please keep this handy set of instructions and safety tips for your reference.

Please read carefully to learn how to best use and maintain your new AccuQuilt GO! fabric cutter.
How to operate your GO! cutter

1. Place.
Layer die (with foam side up), fabric and cutting mat.

For most accurate cuts, place fabric on the lengthwise grain (see page 4). To conserve fabric, cover only shape to be cut, not entire die board.

2. Turn.

3. Done!
Remove mat and perfectly cut shapes! Repeat process.

OPERATING INSTRUCTIONS

- Keep hands and fingers away from rollers when operating.
- Do not allow children to operate unattended.
- Use only with GO! fabric cutting dies.
- Handle foam covered die blades with care.
- Never place anything – including extra mats, fabric or shims – under dies while cutting.
- Always use a cutting mat. Do not cut into steel roller. Doing so will damage dies and void the warranty.
Follow these steps to get perfect cuts everytime

1. **GO WITH THE GRAIN** – For most accurate cuts, be sure you’re cutting on the lengthwise grain (straight of grain) as the fabric goes under the cutter.

   - The lengthwise grain runs parallel to the selvage edge—the bound edges of fabric that prevents unraveling or fraying—so place your fabric on the die with the selvage edge facing you (or the cutter handle) before running it through the cutter.

   - Cutting on the lengthwise grain is particularly important when cutting geometric shapes and Block on Board™ dies (aka BOB™ or classic dies).

2. **PRE-CUT FABRIC STRIPS** – To use the AccuQuilt GO! cutter, first pre-cut strips of fabric approximately ½" wider than the shape you want to cut.

   - These strips can be layered or fan-folded to cut multiple shapes in one pass.

**TIPS:** Orient the lengthwise grain to the length of the cutter. Line fabric up just over the edge of the die blade, not the edge of the die board, to conserve fabric.
3. **SAVE YOUR FABRIC!** – When laying your fabric on the die, only place it right over the shapes you wish to cut. There is no need to cover the entire board. **Two Tone™ Foam** makes it easy to align fabric just over the edge of the shape so you can save fabric.

4. **CUT UP TO 6 LAYERS AT A TIME**

The GO! fabric cutter cuts a wide variety of fabric in a varying number of layers. Always begin with fewer layers and build up.

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>MAXIMUM # OF LAYERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cotton</td>
<td>1</td>
</tr>
<tr>
<td>Cotton with Fusible Web</td>
<td>2</td>
</tr>
<tr>
<td>Batiks</td>
<td>3</td>
</tr>
<tr>
<td>Fleece*</td>
<td>4</td>
</tr>
<tr>
<td>Flannel*</td>
<td>5</td>
</tr>
<tr>
<td>Denim</td>
<td>6</td>
</tr>
<tr>
<td>Leather</td>
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<tr>
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<tr>
<td>Batting</td>
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<tr>
<td>Felt</td>
<td></td>
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<tr>
<td>Silk</td>
<td></td>
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</tbody>
</table>

*Cut only one layer with Rag Dies.

**FABRIC TIPS**

- Cut shapes from fabric remnants and scraps. Great for using up stash!
- For fast appliqué, apply fusible web to fabric then cut.
- Use good quality fabric to reduce fabric stretch.
- We recommend that you test cut your fabric first. AccuQuilt does not take responsibility for fabric cutting errors.
**DIE TIPS**

- Threads may remain after cutting with some fabrics. Snip with scissors.

- As long as the desired shape is covered, you can use a different size mat than your die board.

- GO! die sizes compatible with GO! fabric cutter:

  - 10X24
  - 6X24
  - 6X12
  - 5X10
  - 10X10

AccuQuilt offers many different die shapes and sizes designed with features to save you time and to give you the most accurate cuts. Visit accuquilt.com to see our wide selection of piecing and appliqué dies to use with your GO! fabric cutter.

**GO! DIES DESIGNED TO SAVE YOU TIME**

- **Dog-eared Corners & 1/4" Seam Allowance:** More time quilting and no time clipping!

- **Notches:** Line up the notches for accurate cuts and easy piecing of curvy quilt designs

- **Two Tone™ Foam:** Makes it quick and easy to align fabric over blades so you can save fabric

- **Strip Cutters with Angled Guidelines:** Silkscreened guidelines make it easy to align fabric & sub-cut shapes to the sizes you need

- **Block on Board™ (BOB™):** Create a complete block with all the shapes on one die board
GO!® CUTTING MATS

GO! cutting mats are specially made for use with GO! cutters.

- Store mats flat and avoid direct sunlight.
- Extend the life of your mat by alternating the sides when cutting.
- Replace mat when cutting performance of die is reduced or mat shows excessive wear.
- Do not use warped mats.

CARING FOR YOUR CUTTER & DIES

For best results, keep your GO! fabric cutter clean and lint-free. To clean the cutter, use a clean, soft, dry cloth. Use canned air to clean lint from rollers. Avoid abrasives, solvents and spray cleaners.

Use a die pick or tweezers to remove scraps of fabric from tight areas between die blades. Use a lint roller to remove lint and tiny scraps from foam side of die. Organize and protect your GO! cutter and dies with AccuQuilt GO! totes and storage racks.

LIMITED ONE-YEAR WARRANTY

We promise your AccuQuilt GO! fabric cutter will be free from defects in material or workmanship when used as directed. If you experience a manufacturing defect within one year of purchase, AccuQuilt will repair or replace the cutter at no charge. Improper use, excessive wear caused by commercial use, and/or damage caused by the user will void the warranty. This warranty covers only the cutting unit and does not include cutting mats or dies. GO! dies are guaranteed for one year. To receive a replacement unit, return the cutter to place of purchase.

Register your new GO! fabric cutter today. Go to accuquilt.com/registerproduct.
By registering your product, you’ll be able to take full advantage of all the services that AccuQuilt offers.
NEED HELP?
AccuQuilt Customer Support available
8 a.m.-5 p.m. CST, Monday-Friday
888.258.7913
accuquilt.com/go

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