WELCOME TO OUR FAMILY.

Because you purchased the AccuQuilt GO! Big® electric fabric cutter, we know you’re as passionate about quilting as we are. Welcome! It’s safe to say you’re excited about saving time, fabric, effort and space. That being said, please keep this handy set of instructions and safety tips for your reference.

Please read carefully to learn how to best use and maintain your new AccuQuilt GO! Big® electric fabric cutter.

NEW TO FABRIC DIE CUTTING?

- Take a little time to get acquainted with GO! Big. As you develop great die-cutting skills, you’ll see optimal use of your fabric.

- Check the orientation of the lengthwise grain before each cut.

- Practice cutting with scrap fabric.

- Test cut one shape before cutting many shapes to ensure fabric orientation is correct.
How to operate your GO! Big cutter

1. Place.
Layer die (with foam side up), fabric and cutting mat.

**TIP:** You can cut two 6" wide dies side by side at the same time.

For most accurate cuts, place fabric on the lengthwise grain (see page 4). To conserve fabric, cover only shape to be cut, not entire die board.

2. Press.
Plug in power cord. Press green power button to turn on cutter. Push die, fabric and mat firmly against roller. The pieces will automatically move through cutter.

3. Done!
Remove mat and perfectly cut shapes! Repeat process. Press power button to turn off cutter when finished.

**BUTTON FUNCTIONALITY**
- Press the power button once to turn the cutter on. The green power light will display.
- Press the power button once to turn the cutter off. The green power light will turn off.

**OPERATING INSTRUCTIONS**
- Keep hands and fingers away from rollers when operating.
- Do not allow children to operate unattended.
- Use the cutter on a flat, level, and stable surface.
- Do not place anything (fingers, scissors, etc.) other than GO! dies with fabric and cutting mats into the cutter.
- Handle foam-covered die blades with care.
- Always use a cutting mat with dies so you do not cut into steel roller. Doing so will damage dies and void the warranty.
- This product is intended for indoor use only. Do not use this cutter in, or near, water (or other liquids).
- Do not cut off ground pin or modify the cord and plug in any way. When using the cord and plug, plug into a grounded outlet only.
Follow these steps to get perfect cuts every time

1. **GO WITH THE GRAIN** – For most accurate cuts, be sure you’re cutting on the lengthwise grain (straight of grain) as the fabric goes through the cutter. This is important because if you don’t cut on the lengthwise grain, your fabric may stretch as it’s being cut causing inaccurate cuts.

   - The lengthwise grain runs parallel to the selvage edge—the bound edges of fabric that prevents unraveling or fraying—so place your fabric on the die with the selvage edge facing you before running it through the cutter.

   - Cutting on the lengthwise grain is particularly important when cutting geometric shapes and Block on Board™ dies, dies with all the shapes needed to create a block on one die.

2. **PRE-CUT FABRIC STRIPS** – To use the AccuQuilt GO! Big® electric fabric cutter, first pre-cut strips of fabric approximately ½" wider than the shape you want to cut.

   - These strips can be layered or fan-folded to cut multiple shapes in one pass.

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**TIPS**

- Orient the lengthwise grain to the length of the cutter.
- Line fabric up just over the edge of the die blade, not the edge of the die board, to conserve fabric.
3. SAVE YOUR FABRIC! – When laying your fabric on the die, only place it right over the shapes you wish to cut. There is no need to cover the entire board. Two Tone™ Foam makes it easy to align fabric just over the edge of the shape so you can save fabric.

4. CUT UP TO 6 LAYERS AT A TIME
The GO! Big electric fabric cutter cuts a wide variety of fabric in a varying number of layers. Always begin with fewer layers and build up.

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>MAXIMUM # OF LAYERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cotton</td>
<td>1</td>
</tr>
<tr>
<td>Cotton with Fusible Web</td>
<td>2</td>
</tr>
<tr>
<td>Batiks</td>
<td>3</td>
</tr>
<tr>
<td>Fleece*</td>
<td>4</td>
</tr>
<tr>
<td>Flannel*</td>
<td>5</td>
</tr>
<tr>
<td>Denim</td>
<td>6</td>
</tr>
<tr>
<td>Leather</td>
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</tr>
<tr>
<td>Wool</td>
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<tr>
<td>Batting</td>
<td></td>
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<tr>
<td>Felt</td>
<td></td>
</tr>
<tr>
<td>Silk</td>
<td></td>
</tr>
</tbody>
</table>

*Cut only one layer with Rag Dies.

**FABRIC TIPS**

- Cut shapes from fabric remnants and scraps. Great for using up stash!

- For fast appliqué, apply fusible web to fabric then cut.

- Use good quality fabric to reduce fabric stretch.

- We recommend that you test cut your fabric first. AccuQuilt does not take responsibility for fabric cutting errors.
GO! dies designed to save you time

AccuQuilt offers many different die shapes and sizes designed with features to save you time and to give you the most accurate cuts. Visit accuquilt.com to see our wide selection of piecing and appliqué dies to use with your GO! Big electric fabric cutter.

**Dog-eared Corners & 1/4" Seam Allowance:**
More time quilting and no time clipping!

**Notches:**
Line up the notches for accurate cuts and easy piecing of curvy quilt designs

**Two Tone™ Foam:**
Makes it quick and easy to align fabric over blades so you can save fabric

**Block on Board™ (BOB™):**
Create a complete block with all the shapes on one die board

**Strip Cutters with Angled Guidelines:**
Silkscreened guidelines make it easy to align fabric & sub-cut shapes to the sizes you need

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**GO! CUTTING MATS**

GO! cutting mats are specially made for GO! cutters and must be used with your GO! dies to cut your fabric. Place mat on top of die and fabric before moving the die through cutter.

- Store mats flat and avoid direct sunlight.
- Extend the life of your mat by alternating the sides when cutting.
- Replace mat when cutting performance of die is reduced or mat shows excessive wear.
- Do not use warped mats.
CARING FOR YOUR GO! ELECTRIC FABRIC CUTTER & DIES

For best results, keep your GO! Big electric fabric cutter clean and lint-free. To clean the cutter, use a clean, soft, dry cloth. Use canned air to clean lint from rollers. Avoid abrasives, solvents and spray cleaners.

Use a die pick or tweezers to remove scraps of fabric from tight areas between die blades. Use a lint roller to remove lint and tiny scraps from foam side of die. Organize and protect your GO! Big electric fabric cutter and dies with AccuQuilt GO! totes and storage racks.

STATUS LIGHT INDICATIONS

- **No lights**: Power is off or cutter is not plugged in.
- **Green solid**: Power is on.
- **Green flashing**: Cutter is in the process of cutting fabric. Keep hands and other items clear of the No-Hands Zone until the die exits the back of the cutter and the motor stops, indicating that cutting is complete.
- **Green and blue solid**: Cutter senses a touch in the No-Hands Zone in or around the rollers. Remove hands from this area, or stop touching the cutter in this area, in order for the cutter to start cutting.
- **Green flashing and red solid**: Power is on, but the cutter cannot pull the die through (die jam). The cutter will reverse to clear the die, fabric and cutting mat.
  - **TIP**: If the solid red light turns on while cutting, you may be trying to cut too many layers of fabric and causing the die to jam.
- **Red solid**: The unit is in a manual reverse mode. Proceed to step 2 in the instructions below.
- **Red flashing**: The cutter has shut down as a safety precaution. Proceed to step 3 in the instructions below.

RESETTING YOUR CUTTER TO CLEAR A DIE JAM

Easily reset your cutter by following these steps:

1. Push the power button once to turn off the cutter. Push the power button again. The cutter will turn on in a manual reverse mode (solid red light).

2. Press and hold the power button to reverse the rollers and clear the die jam. Continue holding down the button until the die can be removed from the cutting area. Once the die is removed, the red light will start flashing.

3. Press the power button off and then back on to return the unit to the normal cutting mode.

If you are unable to clear the die jam, call AccuQuilt Customer Support at 888.258.7913 for assistance.
**LIMITED ONE-YEAR WARRANTY**

We promise your AccuQuilt GO! Big® electric fabric cutter will be free from defects in material or workmanship when used as directed. If you experience a manufacturing defect within one year of purchase, AccuQuilt will repair or replace the cutter at no charge. Improper use, excessive wear caused by commercial use, and/or damage caused by the user will void the warranty. This warranty covers only the cutting unit and does not include cutting mats or dies. GO! dies are guaranteed for one year. To receive a replacement unit, return the cutter to place of purchase.

Register your new GO! Big electric fabric cutter today. Go to accuquilt.com/registerproduct. By registering your product, you’ll be able to take full advantage of all the services that AccuQuilt offers.