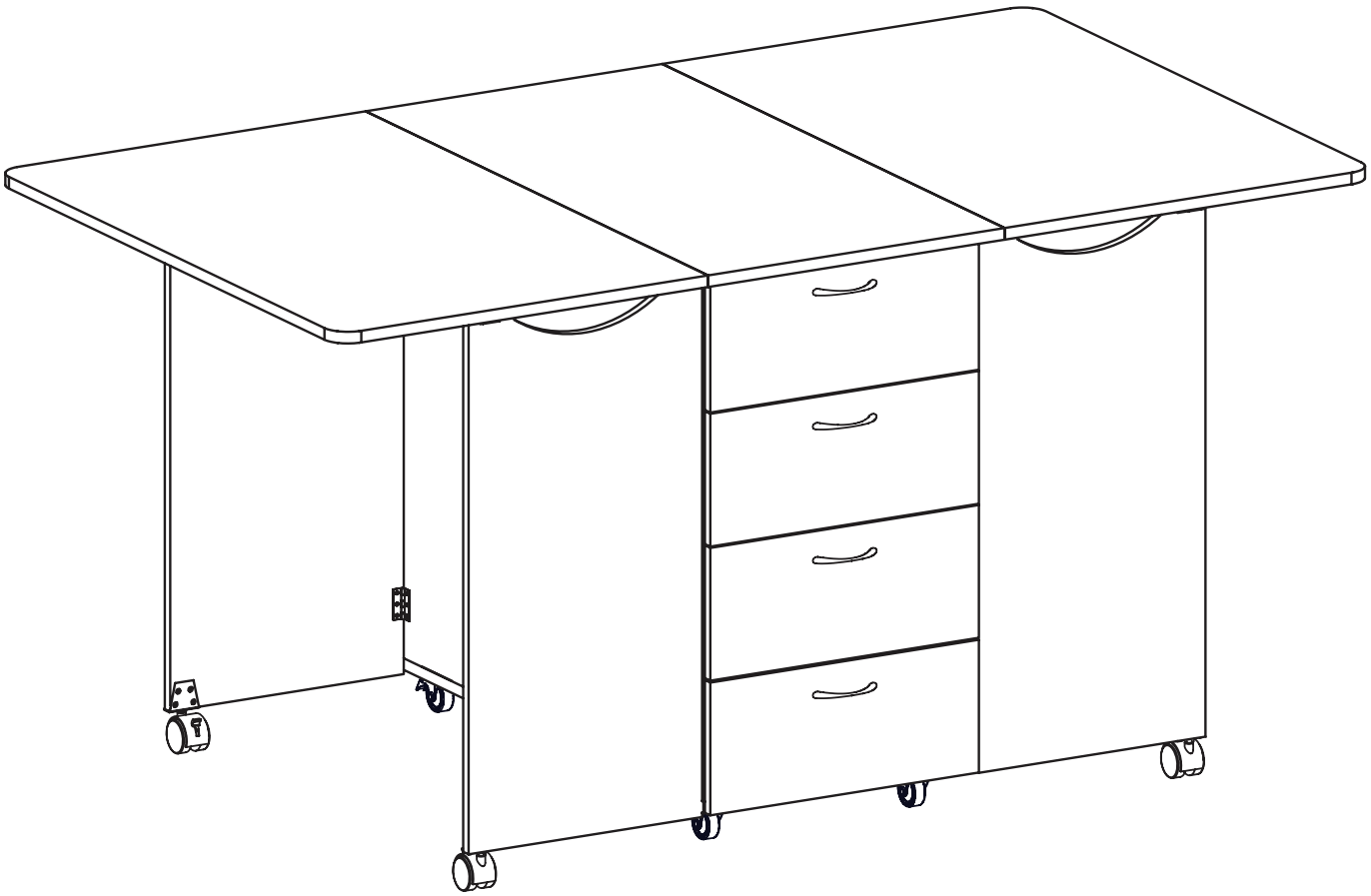
KANGAROO™
sewing furniture

ASSEMBLY INSTRUCTIONS
Kookaburra

ITEM NO.: K3451 Ash White
K3455 Teak
K3457 Gray

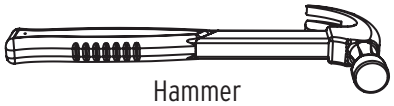


General Assembly Guidelines

1. Read the instructions carefully before beginning the assembly process to ensure proper assembly of this product. Please open and inspect the contents of box(es) to see that all parts and hardware are included.

2. **Tools Required**

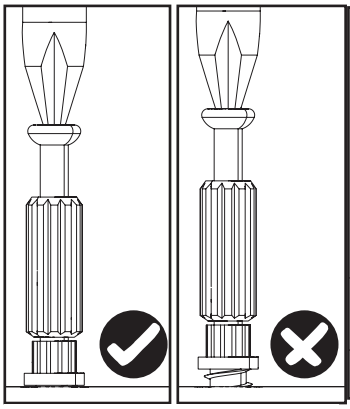
Phillips Screwdriver



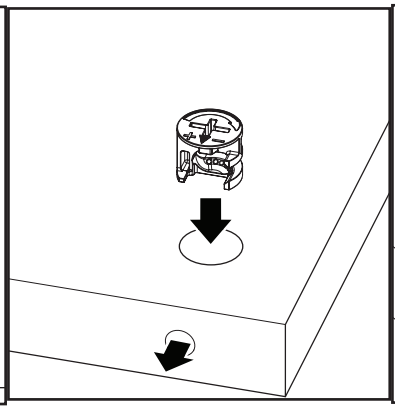
Hammer

Electric Screwdriver
Torque set to 3-5

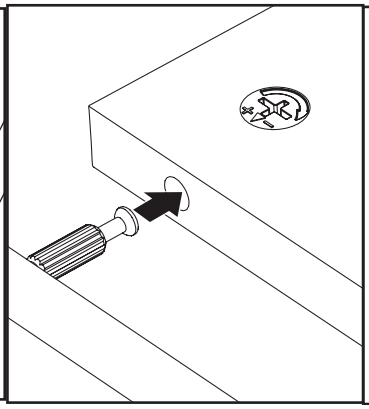
3. **Understanding How the Cam Fastener Works**



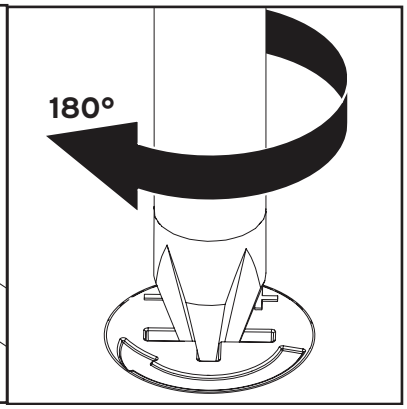
Screw cam bolts flush as illustrated.



Press cam into hole until flush with surface. The arrow direction must be in the direction of the hole.

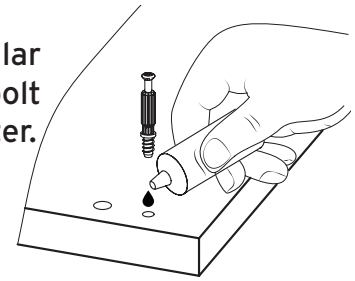


Insert bolt through pre-drilled hole in edge of panel.

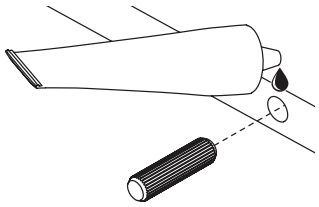


Turn clockwise to lock cam with bolt.

Tip: place a small bit of WD-40 or similar lubricant into the pre-installed cam bolt holes to help the cam bolts screw in better.



4. **Glue** provided is to secure wood dowels in place and is optional. If glue is used during assembly, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately. It is not necessary to glue the other end of the dowel when attaching to other parts.

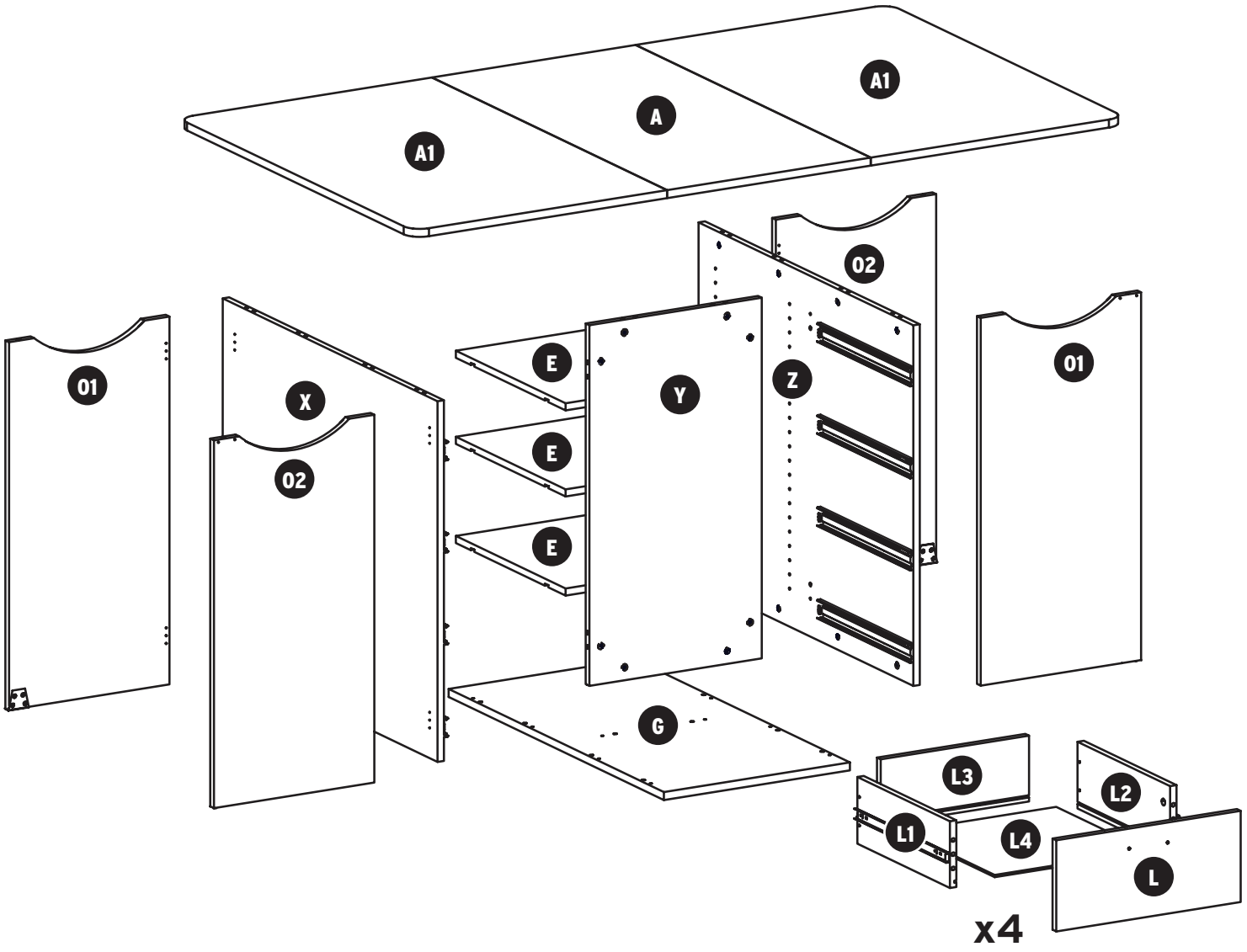


Use and Care

Your cabinet normally requires a minimum amount of maintenance; however, it is worth noting the following for regular cleaning:

To remove marks and enhance the surface, wipe with a gentle all-purpose cleanser. DO NOT use ammonia-based, harsh chemicals or abrasive cleaning agents. Wipe dry immediately.

Parts List: Panels

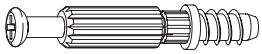


ITEM	DESCRIPTION	QTY.	PACK.
Y	Center Panel	1	1 of 4
L	Drawer Front Panel	4	1 of 4
L1	Drawer Left Side Panel	4	1 of 4
L2	Drawer Right Side Panel	4	1 of 4
E	Shelf Panel	3	1 of 4
	Hardware & Instructions	1	1 of 4
A1	Side Leaf Panels	2	2 of 4
A	Top Panel	1	2 of 4

ITEM	DESCRIPTION	QTY.	PACK.
X	Left Side Panel	1	3 of 4
Z	Right Side Panel	1	3 of 4
G	Bottom Panel	1	4 of 4
01	Leaf Support Panel	1	4 of 4
02	Leaf Support Panel	1	4 of 4

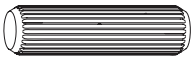
Parts List: Hardware

TIP: Keep all the parts in their individually labeled bags. This will make finding parts easier as you assemble your cabinet.

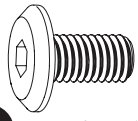


c1 6x35 Cam Bolt **x40**

c2 5/8" Cam Cover **x40**



d1 8x30 Dowel Pin **x32**



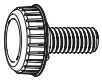
b1 8x16 Fix Bolt **x20**

b2 4x24 Fix Bolt **x8**

s1 3.5x14 Screw **x92**

s2 3x14 Screw **x8**

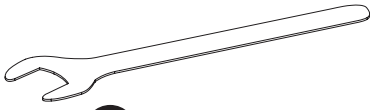
s3 3.5x30 Screw **x16**



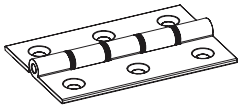
s5 Alignment Pin **x4**

a Allen Wrench **x1**

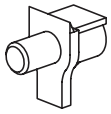
h Handle **x4**



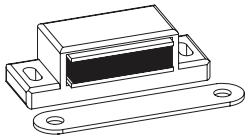
r3 14mm Wrench **x1**



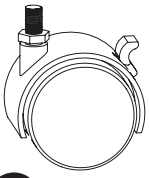
h1 Butt Hinge **x14**



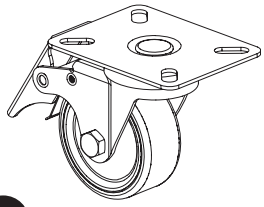
p1 Peg **x12**



m Magnet **x4**
Catch plate **x4**



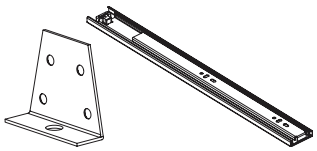
t1 Caster **x4**



t2 Locking Plate Caster **x5**

Pre-installed parts

c5 Cam

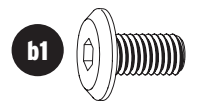


Caster Bracket Drawer Runners

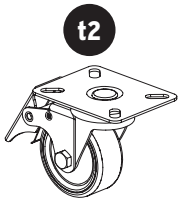
Step 1: Cabinet Shell

Congratulations and welcome to Kangaroo Sewing Furniture! We can't wait to get your brand new Kookaburra Cutting Table up and running. Please contact our Customer Service Team at 1-800-533-7347 ext. 1 during normal business hours with any assembly related questions.

Please note that due to the size of this cutting table, assembly will require two people, beginning with Step 2.



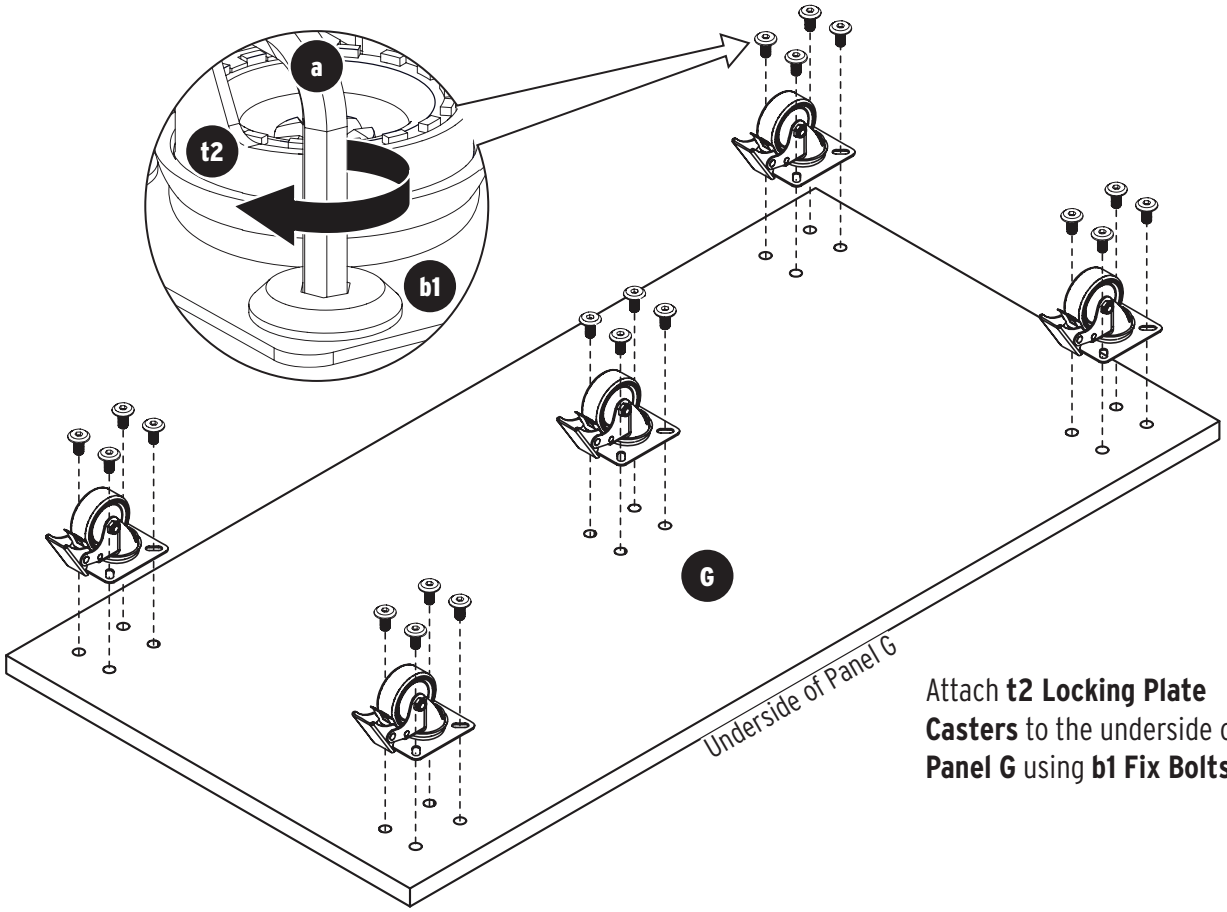
8x16 Fix Bolt **x20**



Locking Plate Caster **x5**

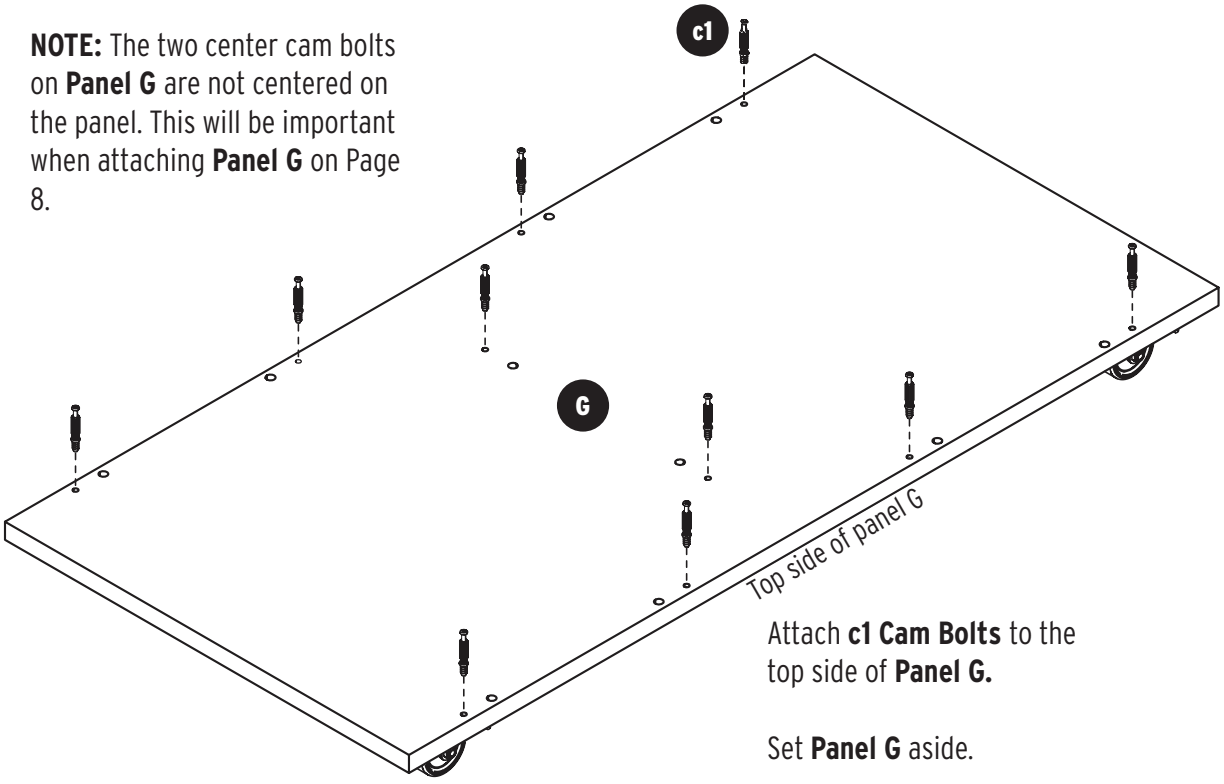
Allen Wrench **x1**

6x35 Cam Bolt **x10**



Attach **t2 Locking Plate Casters** to the underside of **Panel G** using **b1 Fix Bolts.**

NOTE: The two center cam bolts on **Panel G** are not centered on the panel. This will be important when attaching **Panel G** on Page 8.



Attach **c1 Cam Bolts** to the top side of **Panel G.**

Set **Panel G** aside.

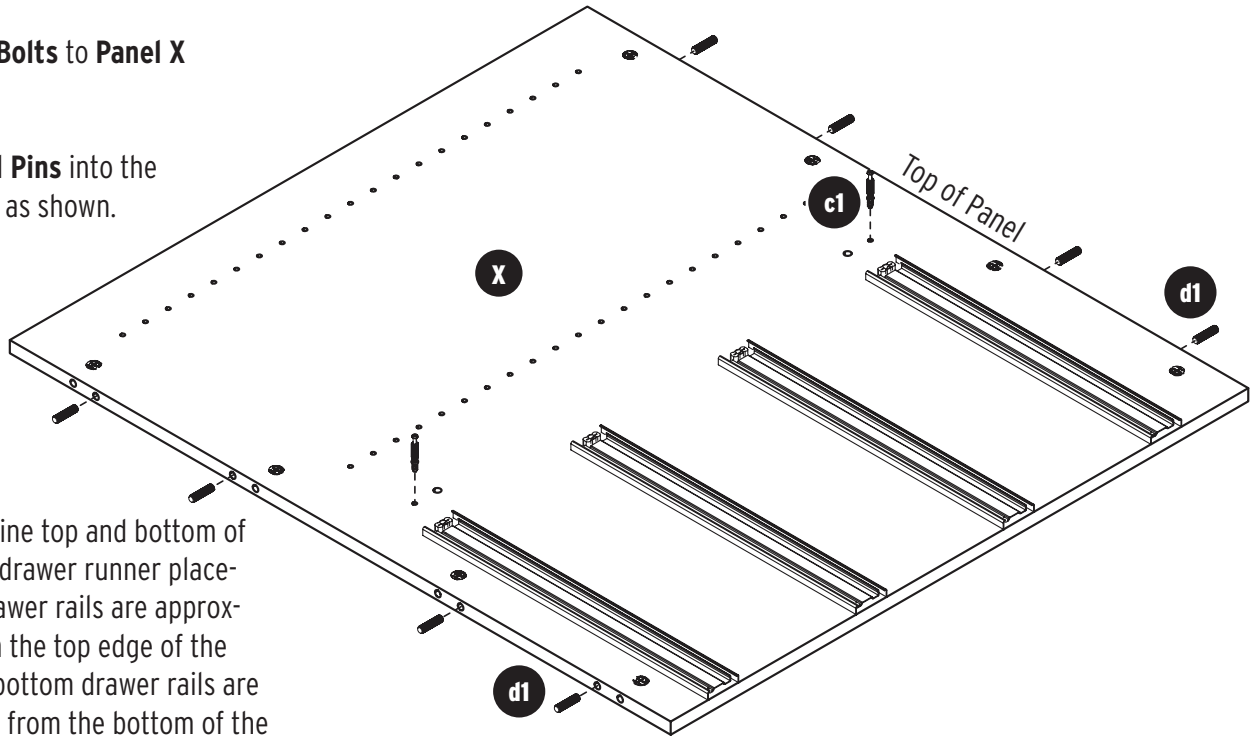
Step 1: Cabinet Shell

6x35 Cam Bolt **x4**

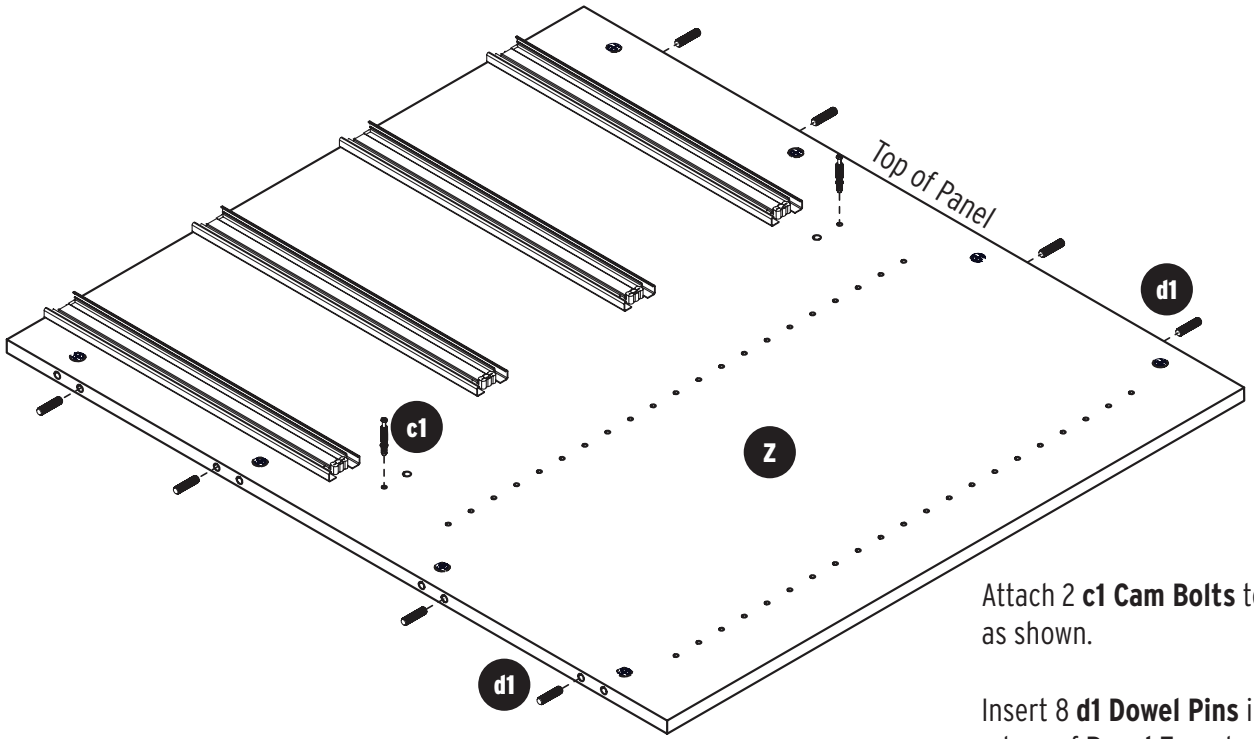
8x30 Dowel Pin **x16**

Attach 2 **c1 Cam Bolts** to **Panel X** as shown.

Insert 8 **d1 Dowel Pins** into the edges of **Panel X** as shown.



NOTE: To determine top and bottom of the panel, check drawer runner placement. The top drawer rails are approximately 3.5" from the top edge of the panel, while the bottom drawer rails are approximately 2" from the bottom of the panel. See illustrations to the right and below.

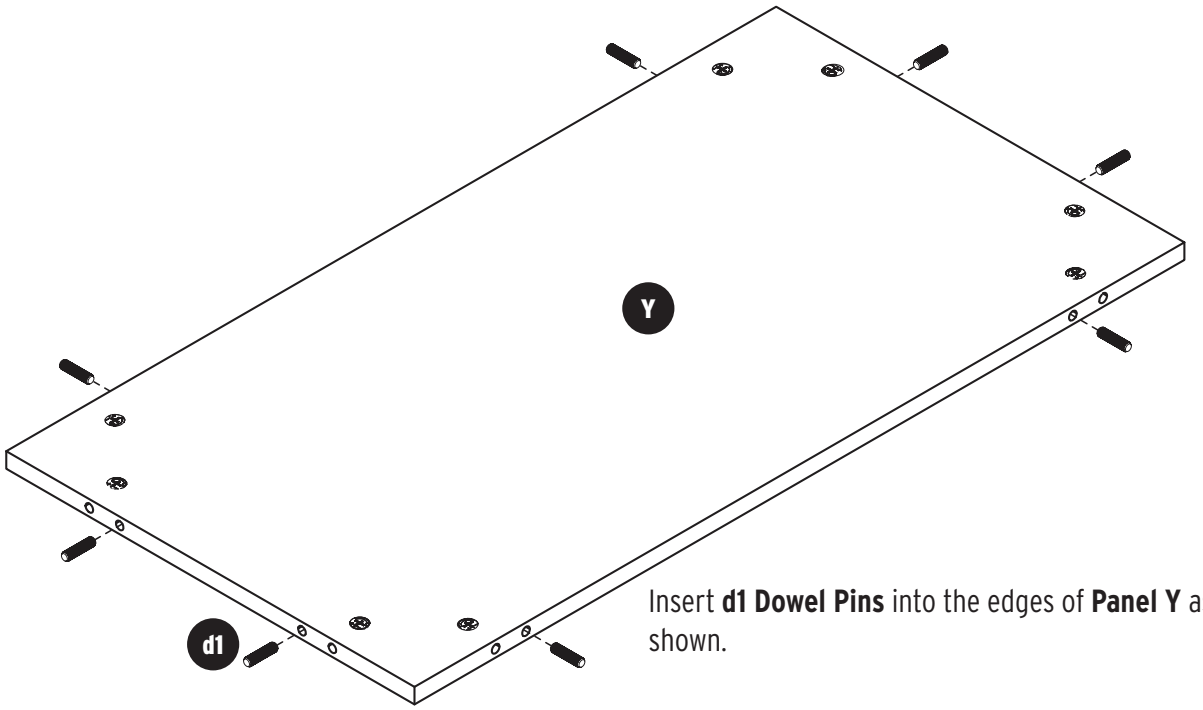


Attach 2 **c1 Cam Bolts** to **Panel Z** as shown.

Insert 8 **d1 Dowel Pins** into the edges of **Panel Z** as shown.

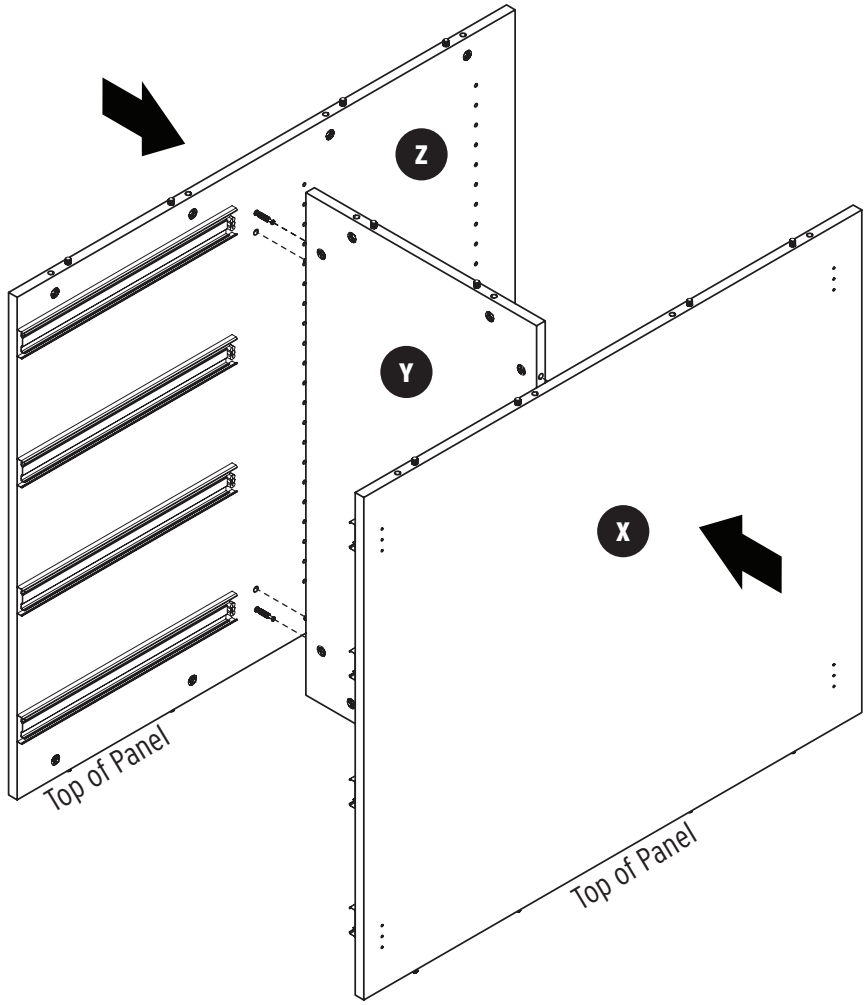
Step 1: Cabinet Shell

8x30 Dowel Pin **x8**



Insert **d1 Dowel Pins** into the edges of **Panel Y** as shown.

NOTE: The following 2 steps are shown with cabinet panels upside down. This makes assembly easier.



Attach **Panels X and Z** to **Panel Y**, inserting cam bolts into cam locks. Tighten cam locks and apply **c2 Cam Covers.**

Because these panels are being assembled upside down, the tops of **Panels X and Z** will be on the floor.

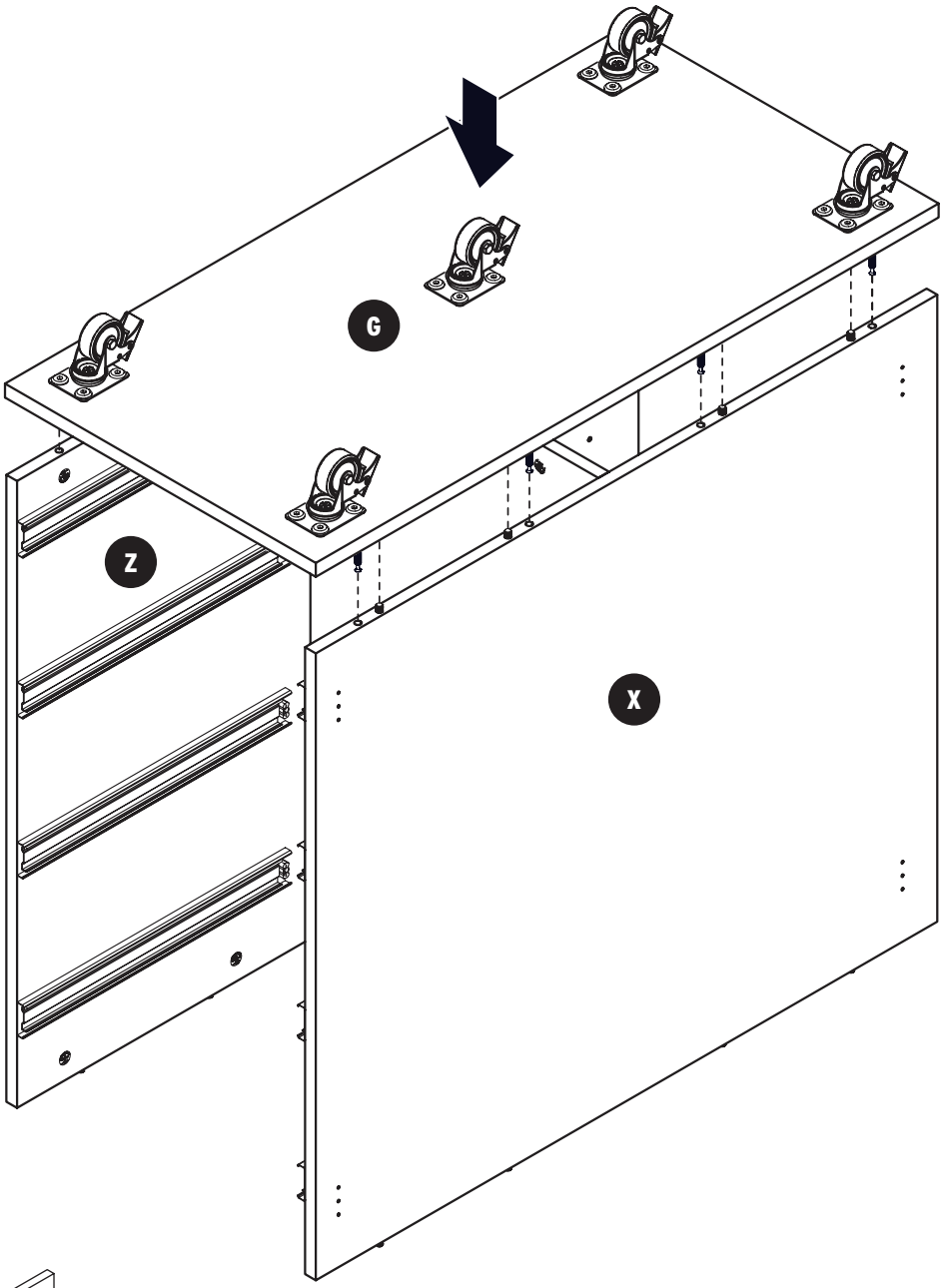
*Pay close attention to the TOP vs BOTTOM of **Panels X and Z** as determined on Page 6 of this manual.*

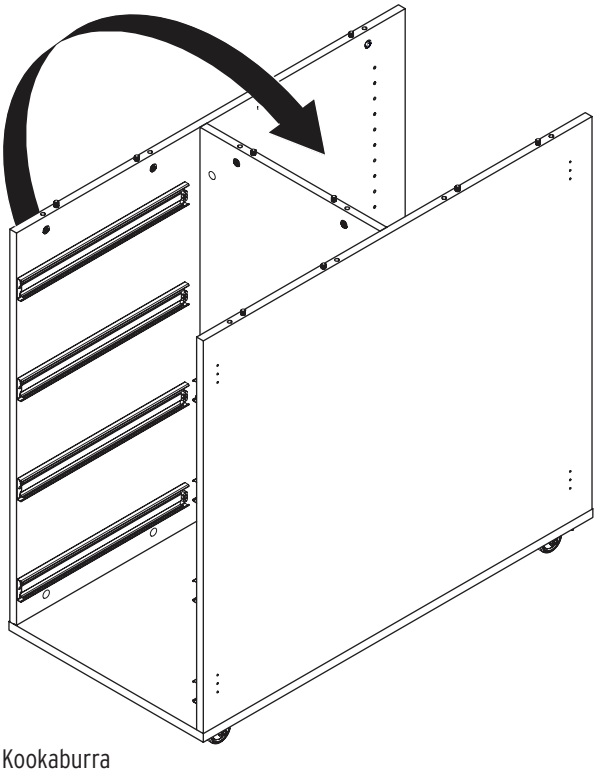
Step 1: Cabinet Shell

$^{5}/_{8}$" Cam Cover **x10**

Attach **Panel G** to **Panels X, Y and Z**, aligning arrows on **Panel G** and **Panel X**, and inserting cam bolts into cam locks. Tighten cam locks and apply **c2 Cam Covers.**

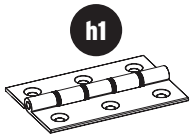
WARNING: The center cam bolts on **Panel G** will only fit into **Panel Y** if **Panel G** is positioned correctly. Be careful to align cam bolts on **Panel G** correctly with cam locks on **Panels X, Y and Z.**





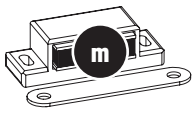
Make sure casters are locked and flip cabinet over onto its wheels. You will need someone to help you with this step!

Step 2: Gate Legs, Extension Leaves, and Top



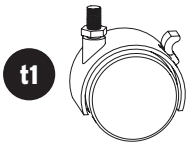
Butt Hinge **x8**

3.5x14 Screw **x24**



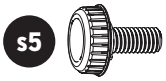
Magnet Catch Plate **x4**

3x14 Screw **x8**



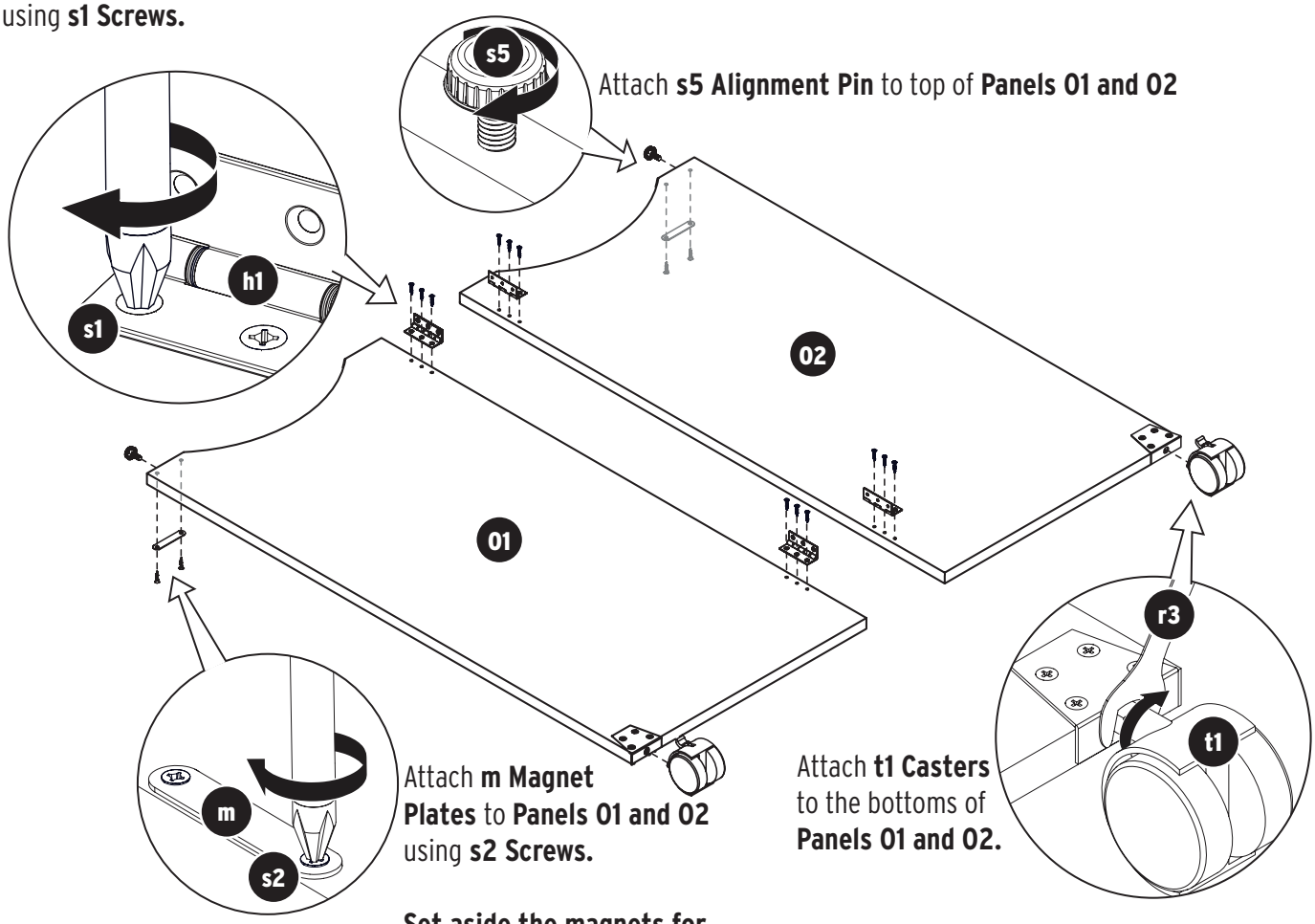
Caster **x4**

14mm Wrench **x1**



Alignment Pin **x4**

Attach **h1 Butt Hinge** to **Panels 01 and 02** as shown, using **s1 Screws.**



Attach **s5 Alignment Pin** to top of **Panels 01 and 02**

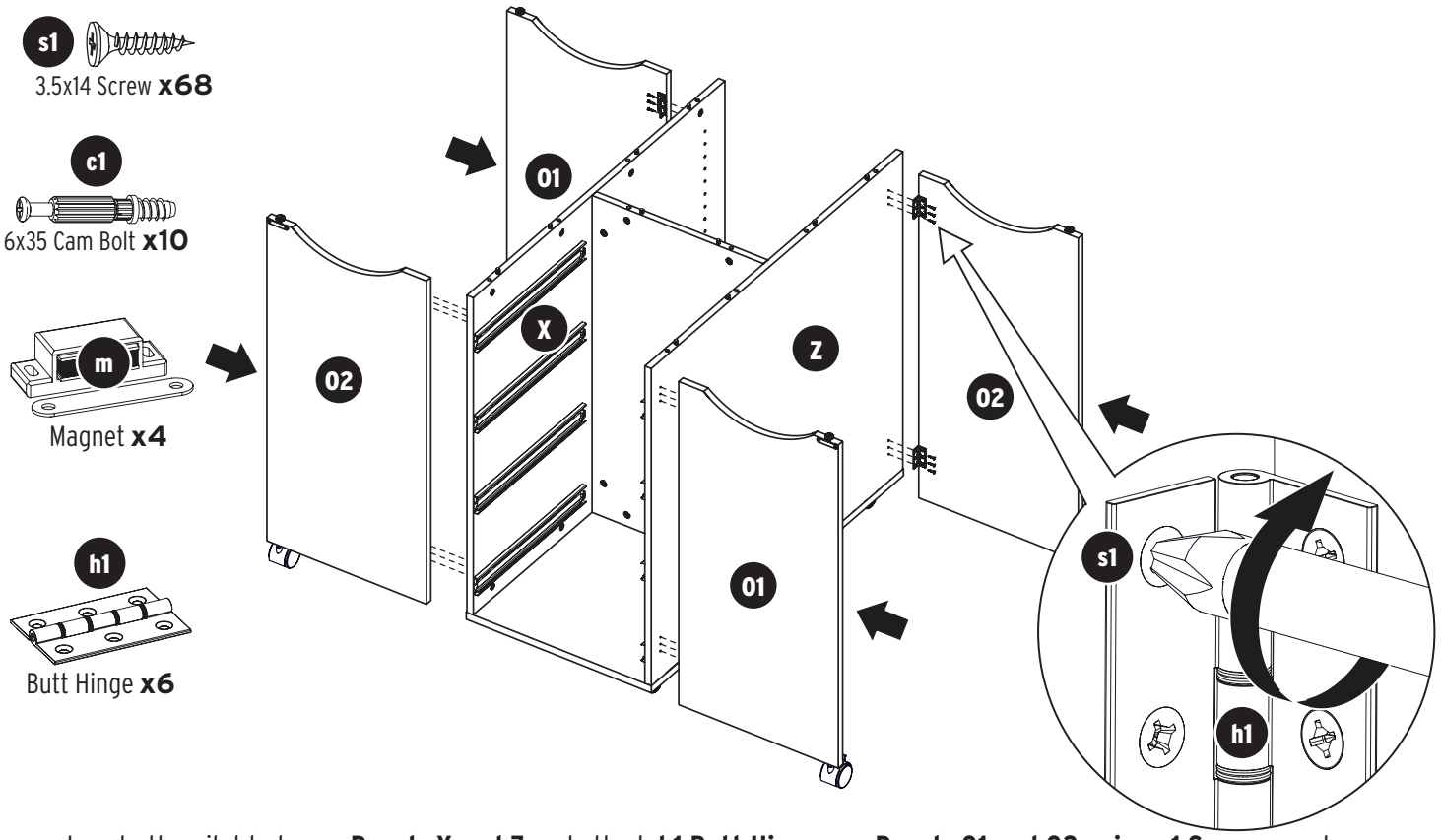
Attach **m Magnet Plates** to **Panels 01 and 02** using **s2 Screws.**

Set aside the magnets for later use.

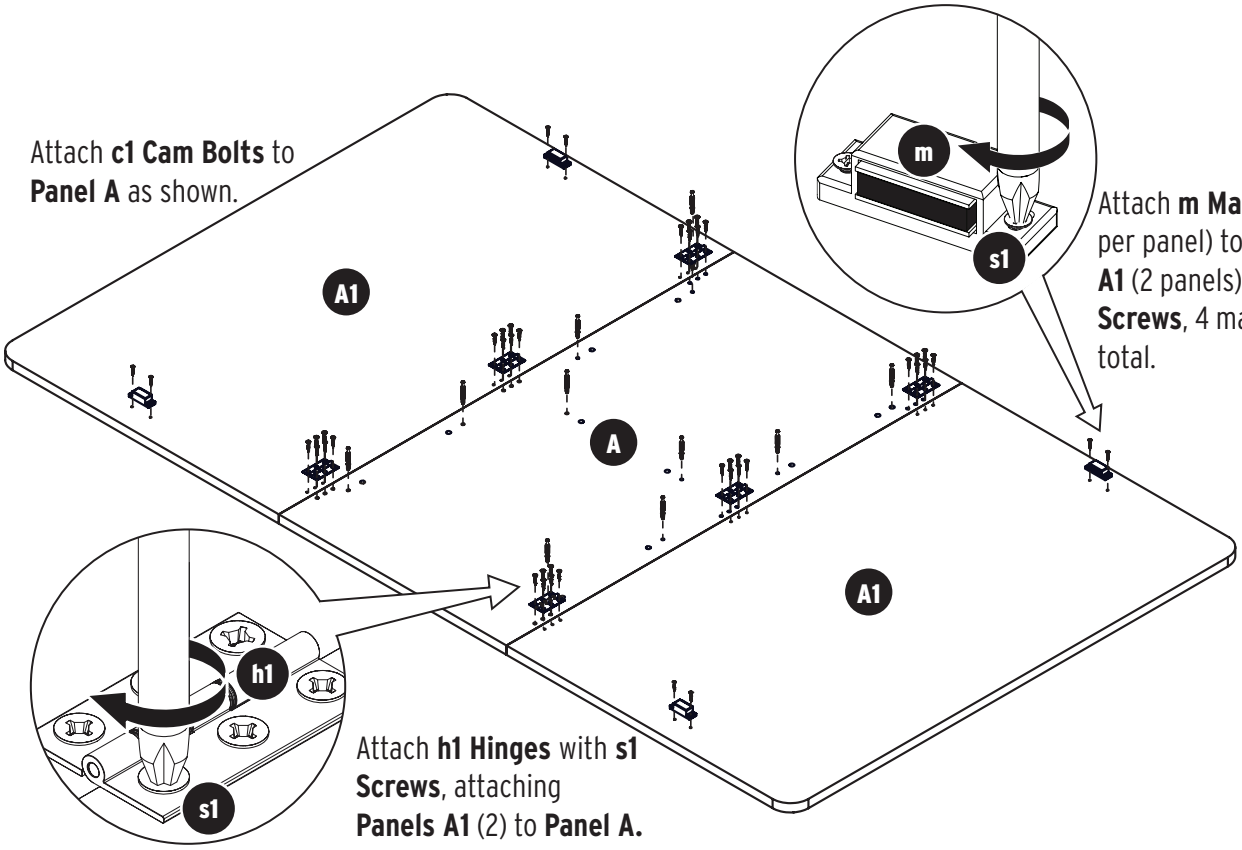
Attach **t1 Casters** to the bottoms of **Panels 01 and 02.**

x2

Step 2: Gate Legs, Extension Leaves, and Top



Locate the pilot holes on **Panels X and Z** and attach **h1 Butt Hinges on Panels 01 and 02 using s1 Screws** as shown.



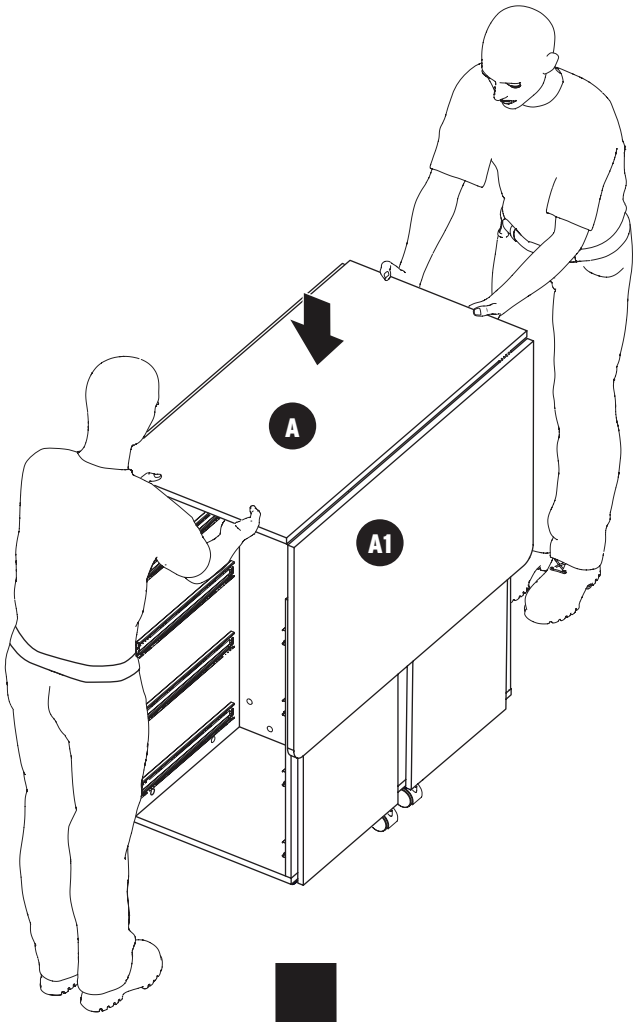
Step 2: Gate Legs, Extension Leaves, and Top

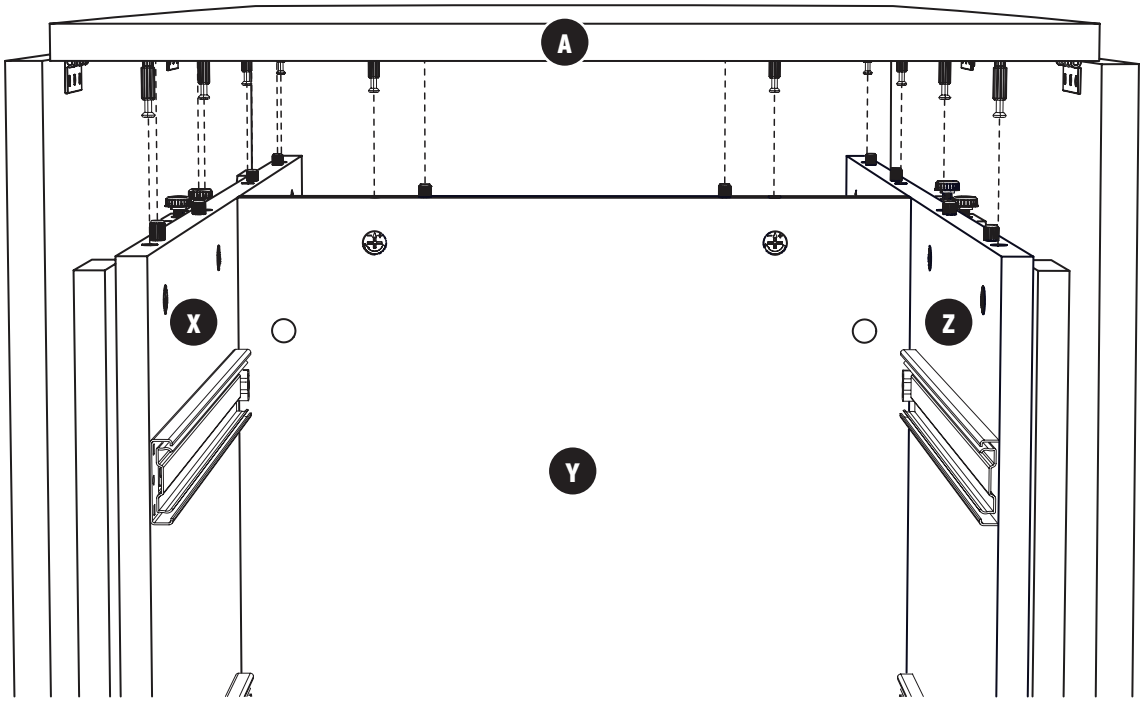
$^{5}/_{8}$" Cam Cover **x10**

This step will require two people.

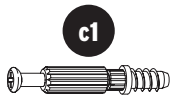
Grasp **Panel A** as shown and gently lower on to **Panels X, Y and Z**, inserting cam bolts into cam locks as shown below.

Tighten cam locks and apply **c2 Cam Covers.**



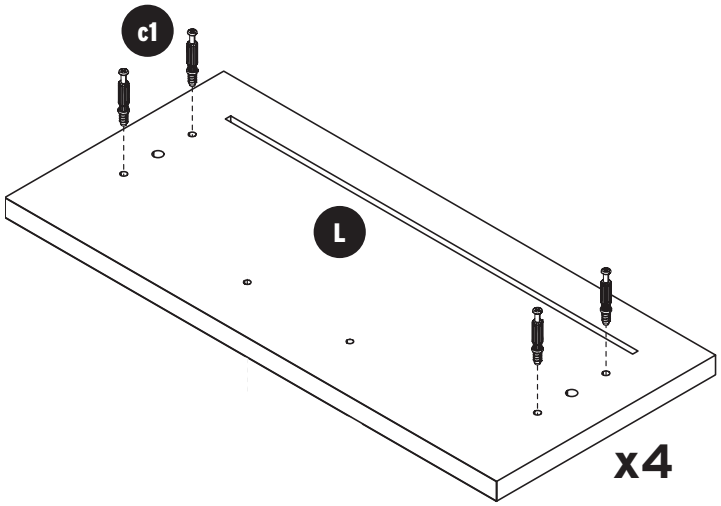


Step 3: Drawers and Shelves



6x35 Cam Bolt **x16**

8x30 Dowel Pin **x8**

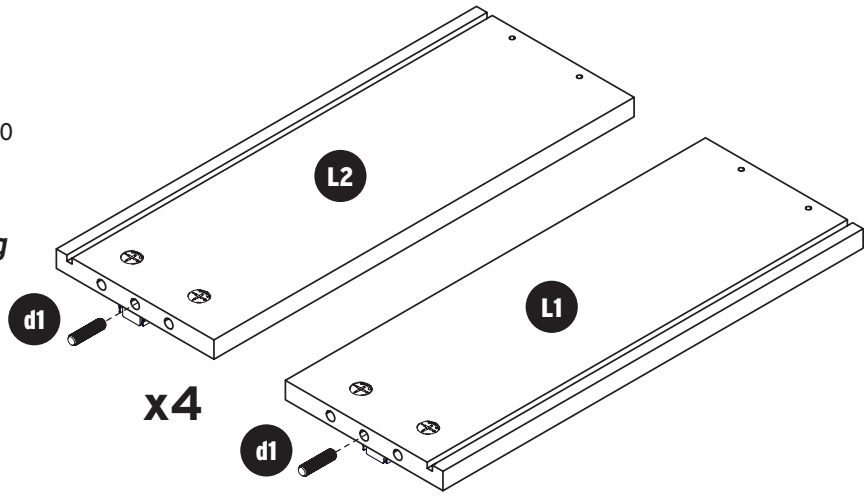


Attach 4 **c1 Cam Bolts** to **Panel L.**

Repeat with remaining 3 panels (4 panels total).

Attach 1 **d1 Dowel Pin** to **Panels L1 and L2.**

Repeat with remaining 3 L1 and L2 panels (4 L1 panels total, 4 L2 panels total).



Step 3: Drawers and Shelves

h Handle **x4**

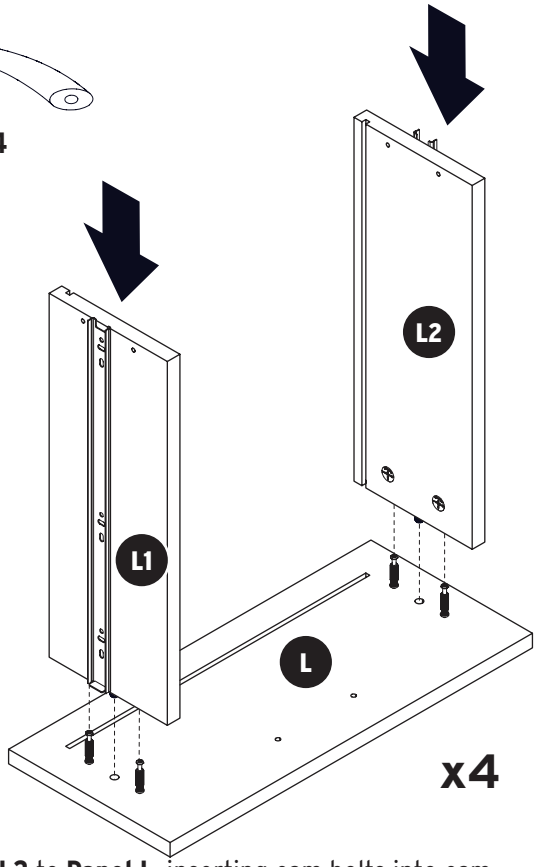
b2 4x24 Fix Bolt **x8**

s3

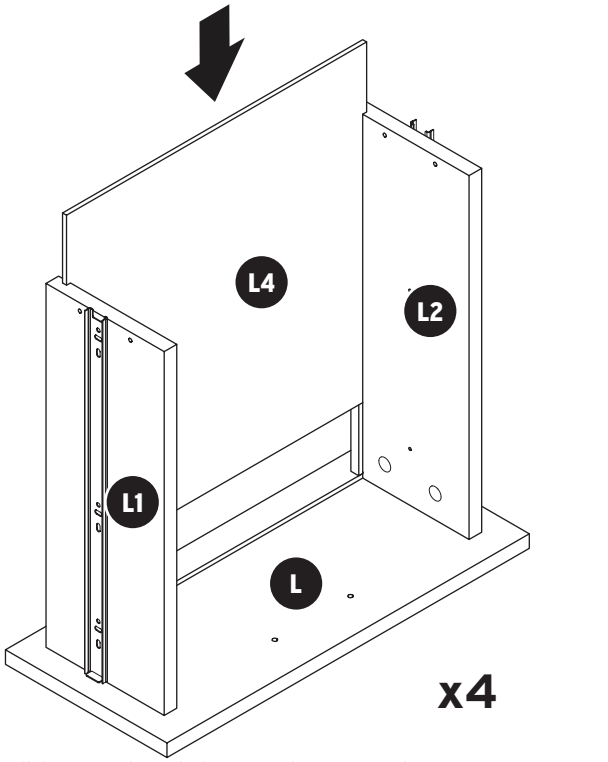
3.5x30 Screw **x16**

c2

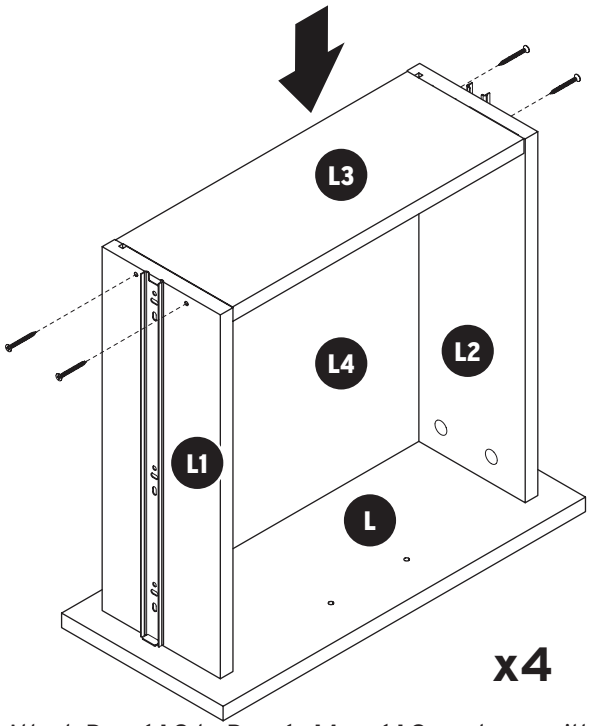
$^{5}/_{8}$" Cam Cover **x16**



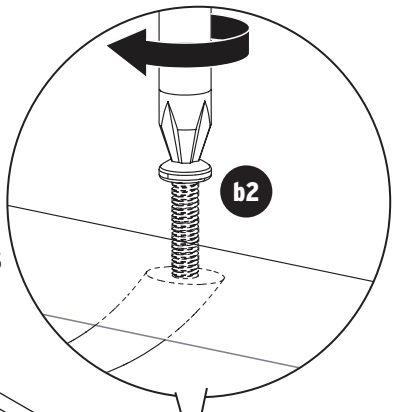
Attach **Panels L1 and L2** to **Panel L**, inserting cam bolts into cam locks. Tighten cam locks and apply **c2 Cam Covers.**



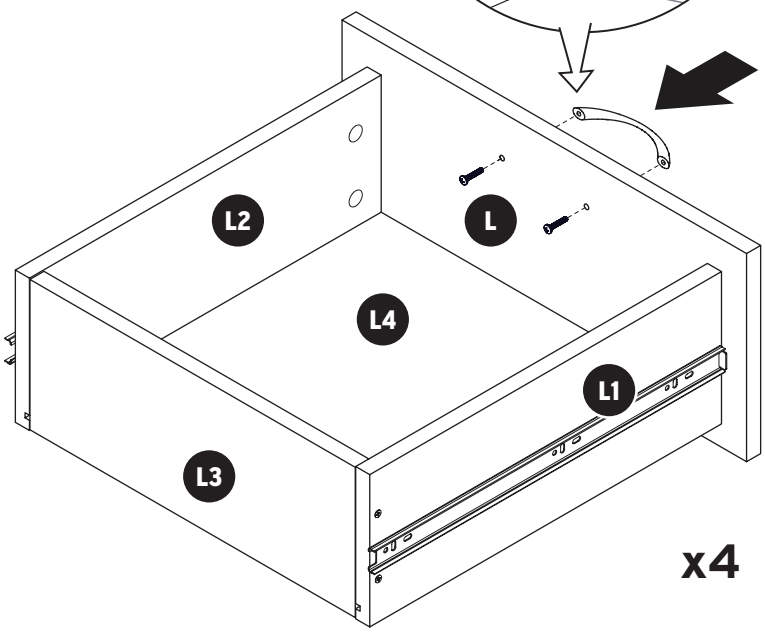
Slide **Panel L4** into **Panel L, L1 and L2** grooves as illustrated.



Attach **Panel L3** to **Panels L1 and L2** as shown with **s3 Screws**.



Attach **h Handle** with **b2 Fix Bolts** as shown.



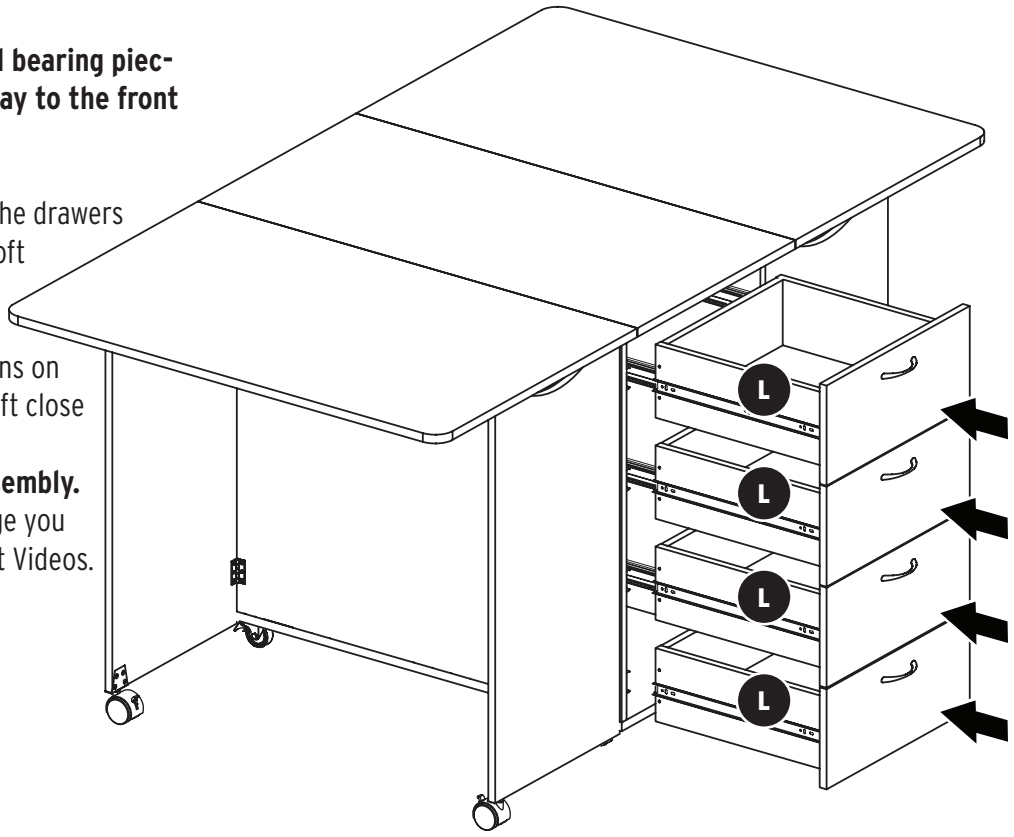
Step 3: Drawers and Shelves

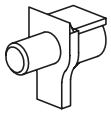
Fully extend the cabinet rails, align drawer rails, and slide drawers into caddy.

Be sure that the silver ball bearing pieces are positioned all the way to the front of the rails.

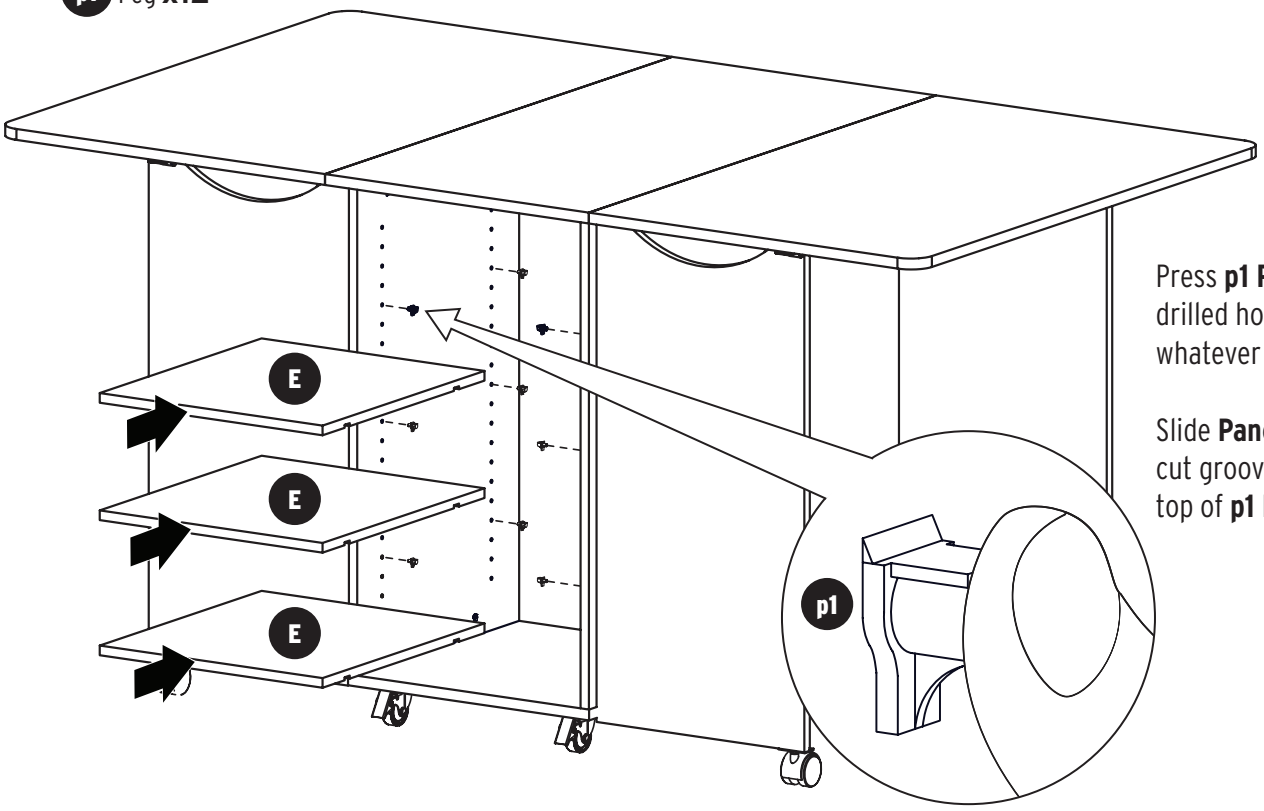
TIP: Gently open and close the drawers a few times to engage the Soft Close mechanism.

For detailed video instructions on how to install/adjust your soft close drawers, go to **www.arrowsewing.com/assembly.** At the bottom of the webpage you will find our Product Support Videos.





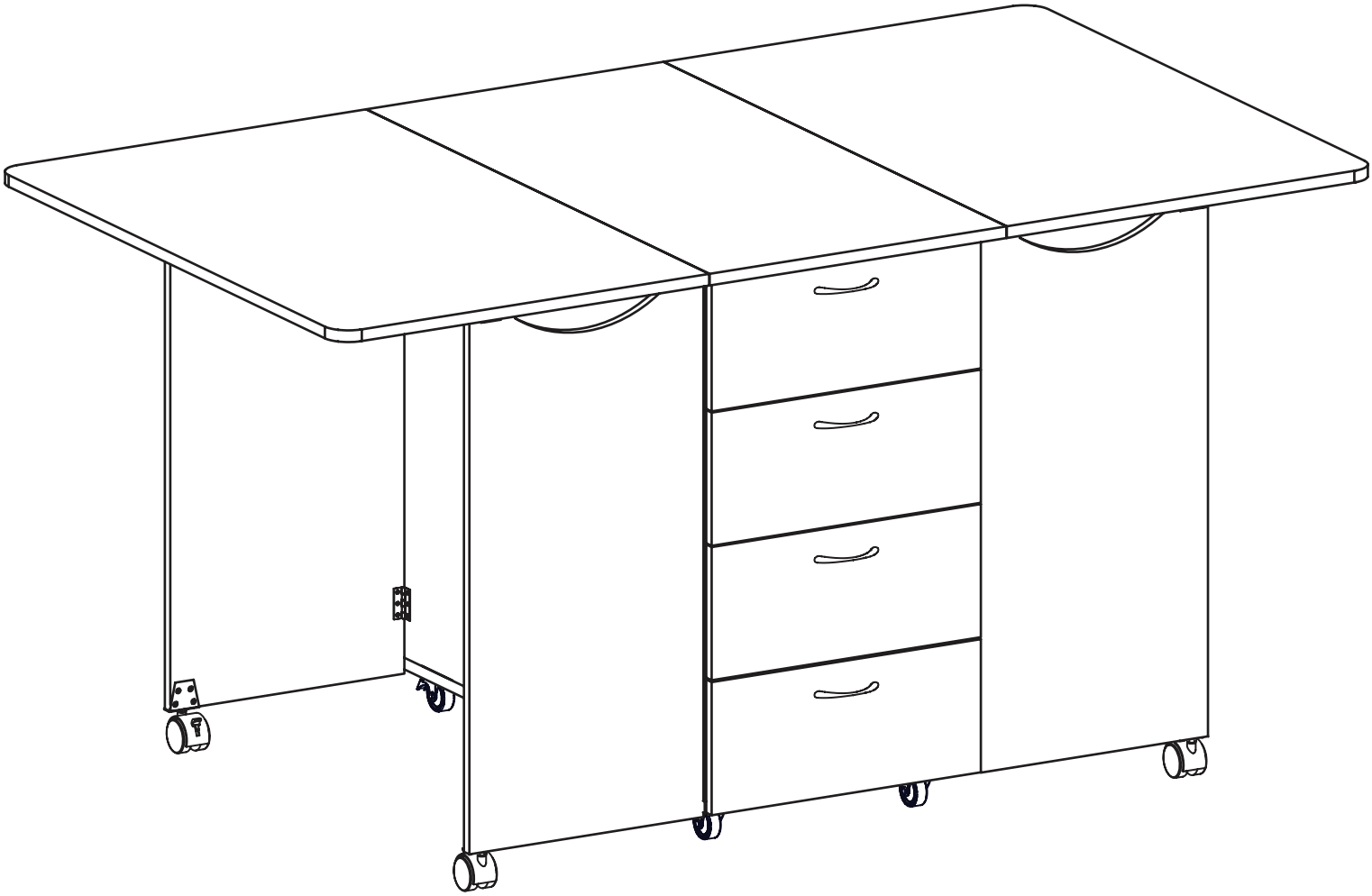
p1 Peg **x12**



Press **p1 Pegs** into pre-drilled holes as shown, at whatever height you wish.

Slide **Panel E** Shelves with cut grooves downwards on top of **p1 Pegs.**

Completed Kookaburra Cutting Table



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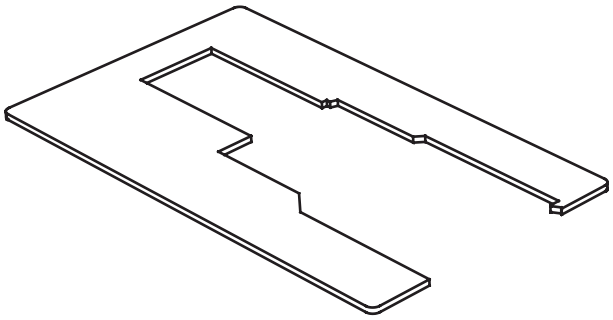

Insert

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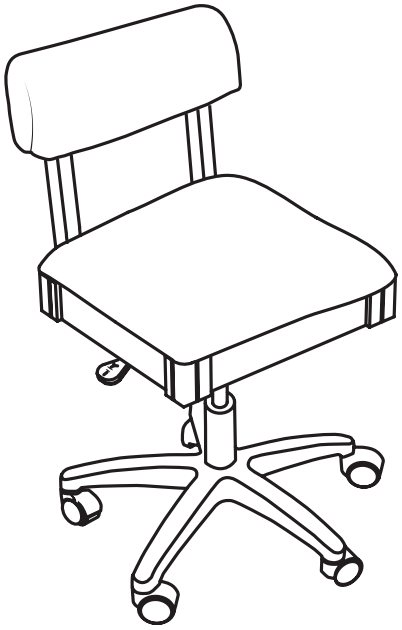

Height Adjustable Sewing Chair

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